

Work Order ID 52073

September 16, 2009 8:42:46 AM



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Item ID: D206-781-151KIV

Revision ID: B

Item Name: Vertical Tunnel-Ivory

Start Date: 9/16/09 Start Qty: 2.00

Required Date: 9/18/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *U*
QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-151KIV
CHG 001

0.00

S 09/17

HJ for BG 09/09/16

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

P 9/9/17 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) S 09/09/17

(+2) f

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Item ID: D206-781-151KIV

Accept



Setup Start



Revision ID: B

Stop



Item Name: Vertical Tunnel-Ivory

Start Date: 9/16/09 Start Qty: 2.00



Cust Item ID:

Required Date: 9/18/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-151KIV
Location: _____
PPP rev

Rev B

9/19/09 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/21 HJ
mf 09-09-21

Picklist Print

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Work Order ID: 52073

Parent Item: D206-781-151KIVRevB

Parent Item Name: Vertical Tunnel-Ivory

Comments:

Start Date: 9/16/09

Required Date: 9/18/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS4-632-80		Purchased	No				Each	267.0000	8.0000			



Insert

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

267

112495

200

17841

67

f

142.1300

2.6600

pick



26.66

17891

D3800-1-100RevB

Manufactured

No



Hook and Loop Strip (1" Soft)

6.66 PIR = 13-33 PAR KIT

80" x 2

MAILED 9/16/17

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

142.13

43558

0.13

50912

142

50912

LO 9/17/17 @

Picklist Print

September 16, 2009 8:42:43 AM

Work Order ID: 52073

Parent Item: D206-781-151KIVRevB

Parent Item Name: Vertical Tunnel-Ivory

Comments:

Start Date: 9/16/09

Required Date: 9/18/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3800-3-100RevB Manufactured No



Hook and Loop Strip (1" Hard)

80" measure 8.6/11.7

122.9100 2.6600 26.46



9/17/09

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST 40.24

43560 0.13

44831 40.11

50912

Main Warehouse

ST134 82.67

50541 82.67

D3822-1KIVRevB 14" Manufactured No



Vertical Tunnel, LH-Ivory

Each 3.0000 2.0000



9/17/09

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST 3

48590A 3

4f55A

Picklist Print

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Work Order ID: 52073

Parent Item: D206-781-151KIVRevB

Parent Item Name: Vertical Tunnel-Ivory

Comments:

Start Date: 9/16/09

Required Date: 9/18/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3822-2KIVRevB 1X Manufactured No



Vertical Tunnel, RH-Ivory

Warehouse
Location

Main Warehouse

ST

48590B

Loc Qty

3

3

Loc Code

Each

3.0000

2.0000



D3822-3KIVRevB 1X Manufactured No



Vertical Tunnel, Aft Center-Ivory

Warehouse
Location

Main Warehouse

FG

48590C

Loc Qty

3

3

Loc Code

Each

6.0000

2.0000



D3822-5KIVRevB 1X Manufactured No



Vertical Tunnel, Top-Ivory

Warehouse
Location

Main Warehouse

FG

48590D

Loc Qty

6

6

Loc Code

48590B

* B46778 1X
B48590C 1X

48590D

9/15/12

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Shop Packet Print

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Picklist Print

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Work Order ID: 52073

Parent Item: D206-781-151KIVRevB

Parent Item Name: Vertical Tunnel-Ivory

Comments:

Start Date: 9/16/09

Required Date: 9/18/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3822-7KIVRevB

Manufactured

No

Each

2.0000

2.0000

✓



Vertical Tunnel, Lower-Ivory

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

2

48590E

2

Each

68.0000

28.0000

✓

NAS388-6-12P

Purchased

No



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

68

111310

68

Each

25.0000

8.0000

✓

NAS388-6-8P

Purchased

No



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

25

111439

25

Picklist Print

September 16, 2009 8:42:44 AM

Work Order ID: 52073

Parent Item: D206-781-151KIVRevB

Parent Item Name: Vertical Tunnel-Ivory


Comments:

Start Date: 9/16/09

Required Date: 9/18/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS391B6P 18X 		Purchased	No				Each	245.0000	36.0000			

Washer

9/17/09 (2)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	245	
110221	45	
112195	100	
112616	100	

110221 15X
112195 21X

D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

REFERENCE ONLY

52073